

# Native Recombinant Staphylococcal Protein A Ligand (rSPA)

**REGULATORY SUPPORT FILE** 





The information contained in this document is subject to change without notice.

Repligen Corporation makes no warranty of any kind with regard to this material, including, but not limited to, the implied warranties of merchantability and fitness for a particular purpose.

Repligen Corporation shall not be liable for errors contained herein or for incidental or consequential damages in connection with the furnishing, performance, or use of this material.

No part of this document may be photocopied, reproduced, or translated to another language without the prior written consent of Repligen Corporation.

© 2019 Repligen Corporation. All rights reserved. The trademarks mentioned herein are the property of Repligen Corporation and/or its affiliate(s) or their respective owners.

Customer Support <u>customerserviceUS@repligen.com</u> +1-781-250-0111

**Repligen Corporation** 41 Seyon Street Building #1, Suite 100 Waltham, MA 02453

www.repligen.com



## **Table of Contents**

1	In	troduc	tion	.4				
2	Pr	oduct l	nformation	.8				
	2.1	Descr	ption	.8				
	2.2	Mater	ials of Construction	.9				
	2.3	Techn	ical Specifications	.9				
	2.4	Perfo	mance Qualification	.9				
3	Pr	oduct	Safety1	L <b>2</b>				
	3.1	Toxici	ty Profile	L2				
4	Μ	anufac	turing Information	L <b>2</b>				
	4.1	Introd	luction	L2				
	4.2	Qualit	y Assurance Standards and Policy	L2				
	4.3	Busine	ess Continuity	14				
	4.4	Facilit	ies	14				
	4.	.4.1	Fermentation	14				
	4.	.4.2	Recovery	14				
	4.	.4.3	Controlled Not Classified Area	14				
	4.	.4.4	Contract Fermentation	۱5				
	4.	.4.5	Shipping	۱5				
	4.5	Manu	facturing Control	٤5				
	4.6	rSPA I	Manufacturing	16				
	4.7	rSPA I	Manufacturing - QC Lot Release Testing	16				
	4.8	rSPA S	Sample Certificate of Analysis	18				
5	Us	ser Inst	ructions	L <b>9</b>				
6	Bibliography							
In	dex .			20				

## **List of Tables**

Table 1. Characteristics of Native vs. Recombinant Protein A	8
Table 2. rSPA Stability Data	11
Table 3. Repligen Water Specifications Compared with ASTM, USP Purified and WFI	15
Table 4. Repligen Water System Quality Performance Data	16
Table 5. USP 31<130> rProtein A General Chapter Test Methods for rProtein A products and Re	epligen
rSPA Method Comparison	17

# List of Figures

Figure 1. Safety Data Sheet	5
Figure 2. Protein A Functional Structure	8
Figure 3: Certificate of Registration	13
Figure 4: Certificate of Analysis	
Tigure 4. Certificate of Analysis	



# **1** Introduction

The Regulatory Support File for the Repligen rSPA (native recombinant Staphylococcal Protein A) Affinity Ligand is intended to be used as:

- a guide for appropriate application use in process development, clinical and commercial purification processes
- a guide to validation in manufacturing processes
- a support reference for CMC submissions for regulatory license approval
- a guide for supplier audits
- in place of a Drug Master File (DMF) submission. Repligen offers end users open access to the critical product quality and manufacturing information in this Regulatory Support File in lieu of limited access afforded by the DMF system.

Repligen is committed to providing all relevant technical, manufacturing and quality information, however, only non-confidential information is presented in this document. Confidential details may be made available upon request through a formal confidentiality agreement or as part of a supplier audit.

## **Quality Policy**

Copies of the Repligen quality policy, and ISO certificate can be found on <u>http://www.repligen.com</u>.

#### **Safety Notices**

- Follow all local regulations for safe disposal
- For laboratory and manufacturing production use only
- Not for administration to humans
- Reference SDS for product-specific safety information

#### **Responsible Official**

The individual below is designated responsible for quality and regulatory affairs for Repligen Corporation. All correspondence or requests for audits should be addressed to:

Senior Director of Quality Claire McGrath Tel: +1-781.250.0111 Email: <u>cMcgrath@Repligen.com</u>



## Figure 1. Safety Data Sheet

	Recombinant Safety Data Sheet	t Pro	tein A, Rev	vision	13				
	Section 1 – Product Identification Supplier: Repligen Corporation 41 Seyon Street, Building #1, Suite 100 Waltham, MA 02453 Phone: (781) 250-0111; Fax: (781) 250-0115 Emergency #: (781) 250-0111								
	Product Name: Contains: Synonyms: Catalog No(s): Identified Uses: Uses advised against:	Recom Recom MC5, s 10-160 Purifica mAbs p	binant Protein A Ibinant Protein A in rPA50, rSPA 1, 10-1501, 10-200 ation and/or detect purification and det	n purified 01 tions of M tection o	water. Aonocional a	antibodies (mAbs	5)		
-4-	Section 2 – Hazards Ide	entificat	ion						
•	Emergency Overview:		No specific hazards identified						
	HMIS:	He Fla	alth Hazard: immability: activity:	0	(No signifi (Will not b (Stable)	cant risk to health urn)	n)		
	NFPA:	He	alth Hazard: e:	0	(Poses no I (Will not b	health hazard) urn)			
	Potential Health Effects	s: No Ma Ma	activity: health effects hav by be harmful if inh by cause eye irritat	0 ve been io haled, sw ion.	(Stable, no lentified. allowed, or:	absorbed through	ater) 1 skin.		
	Section 3 – Compositio	n / Info	mation on Ingred	ients					
	Purified Recombinant P frozen in purified water	Protein A r.	, derived from ger	netically r	nodified Esc	cherichia coli. Pro	oduct is provided		
	Section 4 – First Aid M	easures							
	If swallowed: In case of eye contact: Skin contact: If inhaled:		Induce vomiting. Flush eyes with cl Flush skin with wa Move to fresh air	Get med lean wate ater . Get me	ical attentio er for at leas dical attenti	on It 15 minutes			
	Section 5 – Fire Fightin	g Meas	ures						
	Non Flammable: Flash point: Ignition point: Fire Extinguishing medi 41 Seyon Street, Bidg 1, Suit	<b>ia</b> te 100, W	No specific fire ha N/A N/A Use any suitable r atham MA 02453	azard media as	for the surr	ounding fire			
	1 www.r	repligen.c	om		R	REPL	IGEN		



## Recombinant Protein A, Revision 3

Safety Data Shee

## Section 6 – Steps to be <u>Taken</u> in the Event of a Spill or Discharge:

Personal Protection:	Wear lab coat, gloves and eye protection. Treat with procedures appropriate for biological materials. Soak
	up spill with absorbent material and collect in a closed container
	solution. Do not allow material to enter cell water with disinfectant
	solution. Do not allow material to enter soil, waterways or drains.
Disposal procedure:	Dispose of in accordance with all applicable federal, state, and local
	environmental regulations.
Section 7 – Handling and Sto	rage
Ventilation:	Keep in a well ventilated area
Respiratory Protection:	N/A
Eve/skin Protection:	Standard laboratory practices recommended.
Storage:	Keep container closed. Store frozen for optimum shelf life.
Special precautions:	N/A
Section 8 – Exposure Control	s/Personal Protection
General:	Standard laboratory practices recommended. Clean any exposed skin
	after handling, before leaving the working area, and before eating,
	smoking or using the lavatory.
	Dispose of, or clean any contaminated clothing before re-use.
PPE:	Personal protective equipment should be selected to provide adequate
	protection based upon the procedures being performed.
	Wear laboratory coat, gloves and safety glasses when handling.
	Respiratory protection not required
Section 9 – Physical and Cher	mical Properties
Appearance:	Frozen aqueous solution
Appearance: pH:	Frozen aqueous solution pH 5 - 8
Appearance: pt: Flash point:	Frozen aqueous solution pH 5 - 8 Will not burn
Appearance: gL: Flash point: Ignition point:	Frozen aqueous solution pH 5 - 8 Will not burn Will not ignite
Appearance: pt: Flash point: Ignition point: Explosion limits:	Frozen aqueous solution pH 5 - 8 Will not burn Will not ignite No risk of explosion
Appearance: gt: Flash point: Ignition point: Explosion limits: Solubility:	Frozen aqueous solution pH 5 - 8 Will not burn Will not ignite No risk of explosion Soluble in water
Appearance: pH: Flash point: Ignition point: Explosion limits: Solubility: Section 10 – Stability and Re	Frozen aqueous solution pH 5 - 8 Will not burn Will not ignite No risk of explosion Soluble in water activity
Appearance: gt: Flash point: Ignition point: Explosion limits: Solubility: Section 10 – Stability and Re Stability:	Frozen aqueous solution pH 5 - 8 Will not burn Will not ignite No risk of explosion Soluble in water activity Stable
Appearance: gtj: Flash point: Ignition point: Explosion limits: Solubility: Section 10 – Stability and Re Stability: Hazardous polymerization:	Frozen aqueous solution pH 5 - 8 Will not burn Will not ignite No risk of explosion Soluble in water activity Stable Will not occur

41 Seyon Street, Bidg 1, Suite 100, Waltham MA 02453

www.repligen.com



**REPLIGEN** 

Recon	nbinant	Protein A,	Revision 3

Safety Data Sheet

#### Section 11 - Toxicological Information

Acute toxicity:	No known significant effects
Irritation:	No known significant effects. May be a skin or eye irritant.
Sensitization:	No known significant effects
Carcinogenicity:	No known significant effects
Mutagenicity:	No known significant effects
Teratogenicity:	No known significant effects

#### Section 12 - Ecological Information

No known hazards

#### Section 13 - Disposal Considerations

Dispose of in accordance with all applicable federal, state, and local environmental regulations. Do not allow spilled material to enter soil, waterways or drains

#### Section 14 - Transport Information

IATA: Not classified DOT Road Transport: Not Regulated

#### Section 15 - Regulatory Information

OSHA/SARA/CWA/CAA: No known hazards

#### EU Risk and Safety Statements:

Not classified

#### Section 16 - Other Information

The material published in this Safety Data Sheet has been compiled from our experience and data presented in various technical publications. It is the user's responsibility to determine the suitability of this information for the adoption of necessary safety precautions.

REPLIGEN

Repligen makes no warranty or representation about the accuracy or completeness nor fitness for purpose of the information contained herein.

41 Seyon Street, Bldg 1, Suite 100, Waltham MA 02453



# 2 Product Information

## 2.1 Description

Repligen rSPA Affinity Ligand (rSPA) is a recombinant Protein A ligand produced in Escherichia coli (*E.coli*).

- rSPA is an exact amino acid for amino acid copy of the native Protein A extracted from Staphylococcus aureus (Bibliography reference 1 and 2)
- rSPA is manufactured by recombinant expression in a very high titer *E.coli* fermentation process
- rSPA is made in a Soy/Yeast extract-based fermentation and as such is recognized as animal free (AF)
- rSPA provides similar binding specificity to the Fc region of IgG as both the original rProtein A and native Staphyloccocus aureus Protein A, providing excellent purification in one step

Repligen designed rSPA to be an identical and functional version of the native Protein A molecule.

#### Table 1. Characteristics of Native vs. Recombinant Protein A

	Repligen rSPA	Native Protein A	Repligen srPA50
Molecular Weight	46.7 kDa	46.7 kDa	44.6 kDa
IgG Binding - E,D,A,B, and C Regions	Yes	Yes	Yes
hIgG Binding	>95%	>95%	>95%

Native Protein A consists of three different regions (Figure 2):

- 1. Signal Sequence
- 2. IgG Binding Domains
- 3. C-terminal X Domain

The signal sequence is responsible for directing the protein to the correct location in vivo, the five IgG binding domains (E,D,A,B,C) are homologous functional binding regions. The C-terminal X domain is divided into Xc and Xr regions which are thought to be responsible for attachment of Protein A to the bacterial cell wall.

#### Figure 2. Protein A Functional Structure





## 2.2 Materials of Construction

rSPA (Recombinant Native Staphylococcal Protein A), is >95% pure. It is manufactured by chromatographic and ultra-filtration purification of a genetically modified *E.coli* fermentation lysate.

- Repligen rSPA QC release testing satisfies the required product quality information outlined in the USP (ref 3) 31 General Chapter <130> for rProtein A
- Purified water

## 2.3 Technical Specifications

Test Method	Specification
Appearance (liquid)	Clear, pale yellow with no particulates
Bioburden	≤ 5 CFU/mL
Endotoxin	≤ 1.0 EU/mg
Protein Concentration (A <sub>275</sub> )	50 mg/ml <u>+</u> 10%
12% SDS-PAGE Coomasie Stain	Single major band, ~ 47, 000 Daltons
Purity, HPLC	≥ 98% at 214nm ≥ 95% at 280 nm
hIgG Binding	≥ 95%
Conductivity	≤ 0.1 mS/cm
UV Spectrum (400 – 500nm)	> 80% Transmittance

#### 2.4 Performance Qualification

Performance qualification, against a specification set during process development, has been established by demonstrating reproducibility of multiple five (5) lots.

#### Appearance

	Lot Number	PP101454	PP101453	RN101467	RN100900	RN100919
Assay	Specification					
Physical Inspection	Clear, liquid Pale Yellow No particulates	Pass	Pass	Pass	Pass	Pass
UV Spectral Analysis	>80% transmittance	100.0%	100.0%	100.1%	96.6%	99.7%



#### **Purity and Identity**

	Lot Number	PP101454	PP101453	RN101467	RN100900	RN100919
Assay	Specification					
Identity by SDS-PAGE	Major band @ ~47 kDa	47.3 kDa	47.2 kDa	47.6 kDa	47.8 kDa	47.8kDa
Purity by GPC	>98% @ 214 nm >95% @ 280 nm	100% 100%	100% 100%	100% 100%	+99.5%	+99.5%

Note: Data for lot numbers RN100900 and RN100919 represent test methodology prior to the adoption of USP General Chapter methods for GPC purity.

#### **Concentration and Conductivity**

	Lot Number	PP101454	PP101453	RN101467	RN100900	RN100919
Assay	Specification					
Concentrati on A <sub>275</sub>	50mg/mL ± 10%	52.6 mg/mL	53.2 mg/mL	51.3 mg/mL	50.9 mg/mL	51.4 mg/mL
Conductivity	≤ 0.1 mS/cm	0.0193 mS/cm	0.0199 mS/cm	0.0193 mS/cm	0.0218 mS/cm	0.0232 mS/cm

For optimum shelf life, Repligen recommends that rSPA should be stored frozen at -20±10°C. However, short-term studies suggest that the protein may be stored in closed containers for short periods at room temperature. Care should be taken to avoid microbial contamination during handling.

## **Binding Capacity**

	Lot Number	PP101454	PP101453	RN101467	RN100900	RN100919
Assay	Specification					
hlgG Capacity	≥95%	99.8%	99.8%	99.8%	99.9%	100.1%

#### Microbiology

	Lot Number	PP101454	PP101453	RN101467	RN100900	RN100919
Assay	Specification					
Bioburden	≤5 CFU/mL	0	0	0	0	0
Endotoxin	≤1.0 EU/mg	<0.5 EU/mg	<0.5 EU/mg	<0.5EU/mg	<0.1EU/mg	<0.1EU/mg



rSPA has been shown by Repligen to be stable for 48 months (Table 2). Additional studies have shown that:

- 1. There is no significant change in rSPA purity, potency or hIgC binding activity following up to three freeze-thaw cycles.
- 2. The rSPA product shows no significant change in purity or hlgG binding after 14 days at 37°C.
- 3. The rSPA product shows no significant change in purity or hIgG binding after 5 days of vigorous shaking at 37°C or 7 days at ambient temperature.

#### Table 2. rSPA Stability Data

### rSPA Ligand IgG Binding %

Lot Number	Time Point	Time Point	Original Specification
	(0 months)	(48 months)	
RN092563	100%	99.8%	≥ 95%
RN092600	100%	99.5%	≥ 95%
RN092619	100%	99.6%	≥ 95%

#### rSPA Ligand Purity by SEC %

Lot Number	Time Point	Time Point	Original Specification
	(0 months)	(48 months)	
RNI002EC2	Test not required at the time +	99.9%	≥ 95% @ 280nm
KN092303	99.5%	99.4%	≥ 98% @ 214nm
DN002600	Test not required at the time +	99.8%	≥ 95% @ 280nm
KN092600	99.5%	98.6%	≥ 98% @ 214nm
PN002610	Test not required at the time +	99.8%	≥ 95% @ 280nm
KN092019	99.3%	99.1%	≥ 98% @ 214nm

#### rSPA Ligand Purity by SDS Page (kD)

Lot Number	Time Point	Time Point	Original Specification
	(0 months)	(48 months)	
DN002EC2	One major band	One major band	One major band
KNU92505	~47,000 Daltons	~47,000 Daltons	~47,000 Daltons
BN002600	One major band	One major band	One major band
KN092000	~47,000 Daltons	~47,000 Daltons	~47,000 Daltons
PN002610	One major band	One major band	One major band
KINU92019	~47,000 Daltons	~47,000 Daltons	~47,000 Daltons

Note: Data for lot numbers RN092563, RN092600, and RN092619 represent test methodology prior to the adoption of USP General Chapter methods for GPC purity in June 2010.



## **3** Product Safety

#### 3.1 Toxicity Profile

#### **Recombinant Protein A**

No known toxic effects; no records are found on either Toxnet or the PAN (Pesticides Action Network) pesticides database, see attached SDS for more information.

## 4 Manufacturing Information

#### 4.1 Introduction

Repligen rSPA manufacturing, Quality Control, and Quality Assurance operations are located at Repligen Corporate Headquarters, at 41 Seyon Street suite #100, Waltham, Massachusetts, 02453, USA. Neither this facility nor products manufactured in this facility require registration nor market approval. Neither the facility nor products manufactured herein are subject to regulatory review or regulatory audit.

#### 4.2 Quality Assurance Standards and Policy

Repligen recognizes the need for:

- Reproducible product performance and quality
- A formal ISO certified quality system that emphasizes process control, traceability, and product conformance
- A quality system that is continually updated and improved in response to customer feedback
- A quality system that is open and auditable
- Accreditation to a recognized quality standard

The Repligen Quality Policy reflects these needs and the firm commitment to meet or exceed customer expectations. This commitment to customer satisfaction is achieved through:

- A clear focus on customer needs, product quality, on time delivery and customer service
- The establishment and maintenance of a Quality Management System including quality policies, objectives and metrics that meet Repligen organizational and business goals
- The personal commitment of our employees to customer satisfaction and fulfillment of their company responsibilities
- Management's commitment to excellence through continuous review and improvement in our policies, objectives, processes, products, services and business activities

Repligen has established, documented, implemented, and maintains a Quality Management System (QMS) which supports the requirements of ISO 9001, Repligen business goals, and is consistent with bioprocess customers' needs.

The Repligen Quality System is currently certified by BSI America to ISO 9001:2015 (see certification below.)



#### **Figure 3: Certificate of Registration**



*Note: A current certificate of Registration is on file at Repligen, a current copy can be obtained by contacting Repligen customer service.* 



#### 4.3 Business Continuity

Repligen recognizes the importance of continuity of supply for these critical purification products. Repligen also recognizes the need for a pragmatic use of dual sourcing for critical manufacturing raw materials.

Repligen maintains a risk based Business Continuity Management System (BCMS) for all its BioProcessing products. The aim of the BCMS is to ensure a reliable and uninterrupted supply of product to key customers in the event of any incident that might disrupt normal business operations. Therefore, Repligen has taken steps to identify and mitigate against business risks in the manufacturing of BioProcessing products.

BCMS recognizes that dual sourcing is not always the answer. In many cases, there is no equivalent product or if there is then managing complex validation matrices and meaningful supply volumes can create other problems. Repligen, through a product by product approach, utilizes a combination of validated second sourcing where practicable and carefully planned raw material and finished goods inventory in tandem with a second facility manufacturing rebuild plan. The end result is manageable inventories that can cover the necessary time required to restart and revalidate manufacturing. Furthermore, for customers with supply agreements, Repligen will maintain a minimum inventory level at a remote storage facility.

#### 4.4 Facilities

The Repligen bioprocessing manufacturing facility consists of 3 main areas.

#### 4.4.1 Fermentation

Encompassing raw material storage, media prep, strain handling and main fermentation areas, this area is used for large scale recombinant *E.coli* fermentation.

#### 4.4.2 Recovery

Encompassing product recovery and intermediate purification laboratory and intermediate storage freezer, this area is used for recovery and buffer exchange of rProtein A prior to final purification.

#### 4.4.3 Controlled Not Classified Area

The CNC area is a controlled area, used for final purification and immobilization and fill/finish of Protein A. The environment is strictly controlled and monitored. Air quality is maintained by 100% HEPA filtered air, which is tested to ISO class 7 for non-viable particulates. All rooms are on a cleaning and disinfection schedule.

Access is restricted to authorized personnel only. Gowning procedures are strictly observed. Environmental monitoring is performed to check for viable contamination.

The design of the Repligen manufacturing facility allows effective segregation of manufacturing processes and dedicated/disposable equipment is used wherever possible. Processes that require shared equipment have rigorous area batch clearance protocols to prevent cross contamination.



#### 4.4.4 Contract Fermentation

Repligen occasionally uses qualified contractors for certain fermentation operations. In any situation where contractors are used to produce raw material their processes, product and quality systems are audited and support Repligen product and quality standards. Maintaining a secondary fermentation site is part of the Repligen formal BCMS strategy.

## 4.4.5 Shipping

Finished product is stored in monitored temperature controlled units in a facility that is physically separate from the manufacturing site.

## 4.5 Manufacturing Control

- **Training:** Manufacturing is performed by qualified and trained operators. Training documentation is maintained by Document Control
- **Process Documentation:** Repligen manufacturing processes are governed by an ISO-9001 compliant quality system. All manufacturing work instructions are contained in controlled documents, and are issued in advance of each manufacturing batch. Batches and sub batches are 100% traceable through an internal lot numbering system. All manufacturing data are recorded by operators at the time of manufacturing.
- **Raw Materials:** All raw materials and suppliers are controlled. Each raw material has a preapproved specification, and every receipt of material is reviewed prior to use in manufacturing.
- **Process Change Control:** Manufacturing process changes are governed by the Repligen change management procedures
- **Product Storage Control:** Product is stored in temperature controlled units. All units have chart recorders and alarms that are constantly monitored.
- **Calibration Control:** Equipment and monitoring devices are controlled through the Repligen Equipment Control process. Each piece of equipment is uniquely identified and has a PM and/or calibration schedule as necessary.
- **High Purity Water:** Purified water is supplied to all manufacturing areas from a Reverse Osmosis/Deionization (RODI) plant. The RODI system is fully automated, and provides high quality water in a continuously circulating loop. Repligen's water system has been designed to provide water quality such as to make it "fit for purpose". The water system design performance specifications are listed in Table 3. Water quality is routinely monitored by Repligen Quality Control.

	ASTM Type I	USP Purified water	WFI	Repligen Specification
LAL	≤0.056 µS/cm	≤1.3µS/cm	≤1.3µS/cm	≤0.01 mS/cm
Bioburden	≤0.03 EU/ml	≤0.25 EU/ml	< 0.25 EU/mL	≤0.5 EU/mL
рН	≤10cfu/1000ml	≤100 cfu/mL	≤0.1 cfu/mL	≤10 cfu/mL
тос	N/A	5-7	5 – 7	5 – 7
Conductivity	≤50ppb	≤0.5 ppm	≤0.5 ppm	≤0.1 ppm

#### Table 3. Repligen Water Specifications Compared with ASTM, USP Purified and WFI

Repligen has set these specifications in conjunction with routine maintenance that ensures that the trend performance of the water system remains within specification. The water system performance to specification trending data for 11 months January to November 2009 show that the water quality is under control and meets Repligen specifications, and exceeds the USP purified water specification, (Table 4).



#### Table 4. Repligen Water System Quality Performance Data

	Conductivity	Ph	Bioburden	Endotoxin
Spec	<0.01 mS/cm	5-7	10 cfu/mL	0.5 EU/mL
Min	0.001	5.1	0	0.02
Max	0.008	6.94	10	0.443
Mean	0.001	5.553	0.677	0.027
n	154	154	154	154

#### 4.6 rSPA Manufacturing

The rSPA ligand is produced by fermentation of a recombinant E. coli. After the protein is recovered from the fermentation broth, the protein is purified to  $\geq$ 95% purity by a series of filtration and chromatography steps.

#### 4.7 rSPA Manufacturing - QC Lot Release Testing

Upon completion of manufacturing, the product is placed into storage at -18°C and samples (taken during fill/finish are submitted to QC for release testing.

The rSPA release tests include:

- Reconciliation and Inspection: Physical count to verify quantities and inspection of container/label integrity
- **Appearance:** This is measured by both visual inspection and UV transmittance @400-500nm to ensure compliance with product specifications. Both are results are reported on the product certificate of analysis. This test is not specified by USP 31<130> rProtein A General Chapter Test Methods for rProtein A products.
- **Microbiology:** Both bioburden and endotoxin are measured according to validated USP methods ensuring compliance with both product specifications and USP 31<130> rProtein A General Chapter Test Methods for rProtein A products. Results are reported on the product certificate of analysis.
- **Protein Concentration:** This is measured by UV275 absorbance to ensure compliance with product specification and is reported on the product certificate of analysis. This test is not specified by USP 31<130> rProtein A General Chapter Test Methods for rProtein A products.
- Identity: This is measured by SDS page/Coomassie in order to ensure compliance with both product specification and USP 31<130> rProtein A General Chapter Test Methods for rProtein A products. Results are reported on the product certificate of analysis.
- **Purity:** This is measured by HPLC in order to ensure compliance with both product specification and USP 31<130> rProtein A General Chapter Test Methods for rProtein A products. Results are reported on the product certificate of analysis
- Activity: This is measured by HPLC IgG column which confirms activity and identity ensuring compliance both product specification and USP 31<130> rProtein A General Chapter Test Methods for rProtein A products. Results are reported on the product certificate of analysis.
- **Conductivity:** This is measured by conductivity meter to ensure compliance with product specification and is reported on the product certificate of analysis. This test is not specified by USP 31<130> rProtein A General Chapter Test Methods for rProtein A products.

Repligen's rSPA QC release testing satisfies the required product quality information outlined in the USP (ref 3) 31 General Chapter <130> for rProtein A.



Table 5 outlines the test method requirements of the USP 31 General Chapter <130> for rProtein A which are used during release testing of the rSPA product to achieve the product quality information.

Table 5. USP 31<130> rProtein A General Chapter Test Methods for rProtein A products and Repligen rSPA Method Comparison

Required Analysis	USP General Chapter Method
Bioburden	Parameters contained in general chapter <61>
Endotoxin	Parameters contained in general chapter <85>
Total Protein	Parameters contained in general chapter <851>, dilute to 3 mg/mL, absorbance at 275 nm
Identity by SDS-Page	2µg load onto 10% Bi-Tris stained in Coomassie R-250
Purity	HPLC by SEC: Dilute to 1mg/mL, absorbance at 214nm and 280 nm, L33 packing
Identity by hIgG Binding	Binding by HPLC IgG Column at 280nm
UV Spectral	Not defined in General Chapter



# 4.8 rSPA Sample Certificate of Analysis

# Figure 4: Certificate of Analysis

PRODUCT:	Recombinant Staphylococcal Protein A (	rSPA)
PRODUCT CODE:	10-2001-SM	
	10-2001-0M	
	10-2001-2M	
PRODUCT LOT:	PPXXXXXX	
DATE OF MANUFACTURE:	MMM/YYYY	
EXPIRATION DATE:	MMM/YYYY (48months from DOM)	
STORAGE AND SHIPPING CONDITIONS:	≤ - 20°C	
TEST / METHOD	SPECIFICATION	RESULT
Appearance (liquid)	Clear, pale yellow with no particulates	
Bioburden	≤ 5 CFU/mL	
Endotoxin	≤ 1.0 EU/mg	
Protein Concentration (A275	) 50 mg/ml±10%	
10% SDS-PAGE	Single major band,	
Coomassie Stain	~ 47, 000 Daltons	
Purity, HPLC	≥ 98% at 214nm ≥ 95% at 280nm	
higG Binding	≥ 95%	
Conductivity	≤ 0.1 <u>m</u> \$/cm	
UV Spectrum (400 – 500nm	) > 80% Transmittance	
+		
Quality Assurance	Date	
NOT FOR HUMAN USE. FOR RESEARCH AND MANUFA	CTURING USE ONLY.	-
Document Number: QA-FM-20	03-04	



## 5 User Instructions

#### Specificity and affinity

The degree to which Protein A binds to IgG varies with respect to both the origin and antibody subclass (5).

There might even be a substantial diversity in binding characteristics within a single subclass. This is an important consideration when developing the purification protocol.

To achieve efficient capture of the target antibody it is often necessary to enhance the binding strength by formulation of the binding buffer in one of the following ways.

- By increasing pH, which reduces electrostatic repulsion between Protein A and IgG, allowing an uninhibited affinity interaction
- By increasing salt concentration to reduce electrostatic repulsion and increase hydrophobic interactions
- By reducing the temperature to improve binding

## 6 **Bibliography**

- Nucleic Acids Encoding Recombinant Protein A United States Patent Number US 7,691,608B2 James Peyser; April 6th 2010
- Complete Sequence of the Staphylococcal Gene Encoding Protein A. Journal of Biological Chemistry; February 1984, vol 259, p1695-1702 Mathias Uhlen et al
- USP 40-NF 35, General Chapters <130> Protein A Quality Attributes May 01, 2018
- 4. Repligen Internal Report on Stability Testing rSPA 48 Month Stability Report, R-160903
- 5. Purification Tools for Monoclonal Antibodies, (chapter 9) Published by Validated Biosystem Inc, 1996



BCMS	14, 15
Fermentation	14
ISO	12, 14, 15
Manufacturing	
Precautions	5
Protein	4, 8, 9, 12, 14, 16, 19
purification	

Recombinant Protein A	
Recovery	14
RODI	15
rProtein	8, 9, 14, 16, 17
Safety	
validation	4, 14