The only pre-packed columns scalable to 80cm ID

OPUS® 45R, 60R, 80R Pre-packed Chromatography Columns

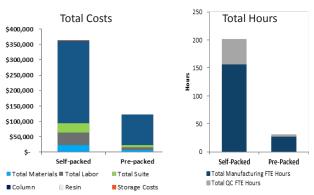


OPUS® 45R, 60R and 80R Columns purify feed streams from production-scale bioreactors.

Specifically engineered to meet the requirements of large-scale bioreactors, OPUS® 45R, 60R and 80R columns match the performance of traditional self-packed columns while delivering the cost and labor savings expected from ready-to-use pre-packed columns.

Cost and labor savings

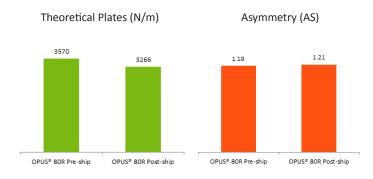
Over 65% cost savings and up to 80% labor savings were achieved when using OPUS® columns compared to self-packed columns.



Assumptions: OPUS® 60R pre-packed column versus purchasing new 60cm diameter automated self-pack equipment (assumes columns are dedicated to a specific molecule).

Performance maintained after shipping

OPUS® columns are shipped in qualified packaging which has passed the International Safe Transit Authority's (ISTA) worst case shipping simulations.



Shipping tests included high temperature (38° C) and high humidity for 36 hours, low temperature (4° C) and low humidity for 36 hours, compression testing (381 kgs on top of crate), 2 hours of random vibrational testing, multiple drop tests. Columns were packed with cross-linked 6% Agarose resin, \sim 90 micron particle size.

| Physical Attributes | | | |
|--|---|---|---|
| | OPUS° 45R | OPUS° 60R | OPUS° 80R |
| Internal diameter | 45.7 cm | 59.9 cm | 79.9 cm |
| Column body pressure rating | 3 bar | | |
| Bed height range | 10-30cm | | |
| Column volume: 20 cm bed height | 33 L | 56 L | 100 L |
| Assembled column height | ≤ 20 cm BH: 90 cm (35 in) > 20 cm BH: 116 cm (45 in) | ≤ 20 cm BH: 93 cm (37 in) > 20 cm BH: 120 cm (47 in) | ≤ 20 cm BH: 97 cm (38 in) > 20 cm BH: 123 cm (48 in) |
| Assembled column width | 47 cm (18 in) | 61 cm (24 in) | 81 cm (32 in) |
| Assembled column depth | 54 cm (21 in) | 68 cm (27 in) | 91 cm (36 in) |
| Inlet/Outlet flow path internal diameter | 12.7 mm (0.5 in) | 19.1 mm (0.7 in) | |
| Inlet/Outlet port connectors (per ASME BPE Standards, current ed.) | ½" Sanitary Connector | 1" Sanitary Connector | |
| Estimated weight @ 20 cm BH | 68 kg (150 lbs) | 160 kg (350 lbs) | 310 kg (690 lbs) |

