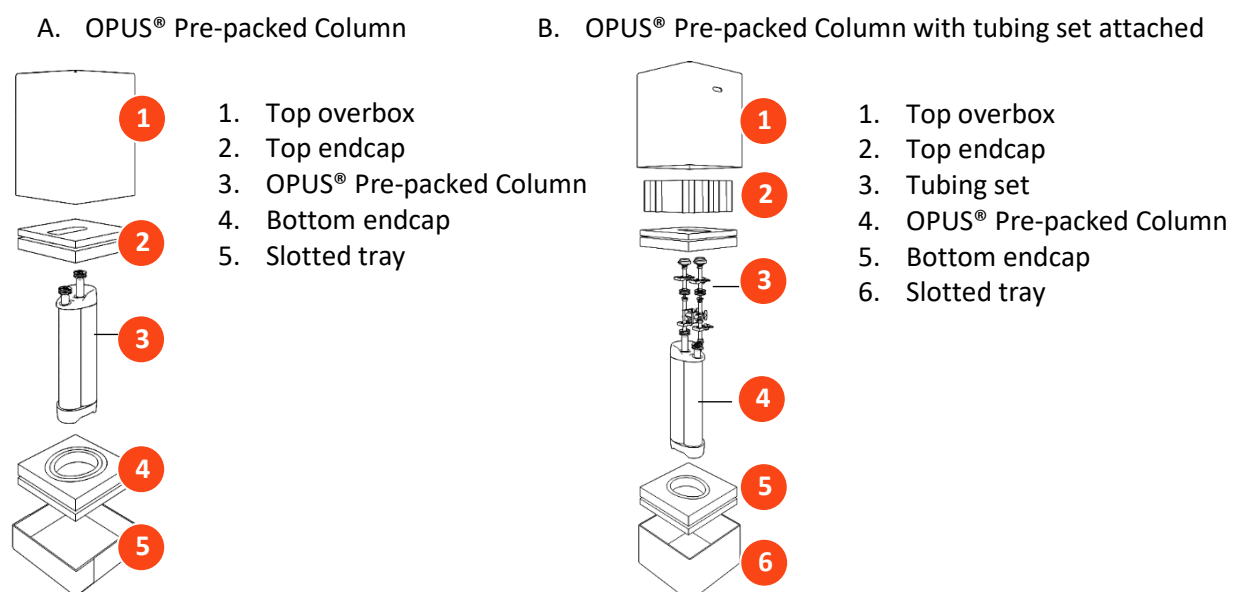


## Packaging Instructions for OPUS® 10 - 30 Pre-packed Columns

1. Remove OPUS® Pre-packed Column(s) from storage location.
2. Gather OPUS® Pre-packed Column shipping assembly components ([Figure 1](#)).
3. Assemble box as shown in [Figure 1](#).
  - Confirm bottom endcap is seated level in the slotted tray.
  - Secure column base within the bottom endcap (foam insert).
    - Ensure cutout of bottom endcap mates properly with base of OPUS® Pre-packed Column.
  - Center the top endcap (foam insert) atop OPUS® Pre-packed Column and press firmly into place.
    - Ensure cutout of top endcap mates properly with top of OPUS® Pre-packed Column.
  - Fold top overbox; slide it down into the slotted tray.
    - Ensure each side of top overbox is seated in the slotted tray.
  - Seal top overbox flaps in place with packaging tape.
  - Seal the junction between the top overbox and the slotted tray with packaging tape.
4. Affix address label and packing list to one side of the box.
  - If applicable, affix Refrigerate Upon Arrival stickers.
5. For international shipments, attach the Commercial Invoice to the outside of the box.
6. Bring box/es to shipping pick-up area.
7. Strap assembled box to shipping pallet.
  - PALLET MUST BE EITHER PLASTIC, OR 'HT' STAMPED
8. If OPUS® Column is being shipped to Repligen, contact [Complaints@repligen.com](mailto:Complaints@repligen.com) with the following information:
  - Part number
  - Lot number
  - Serial number
  - Associated PO number
  - Associated RMA number (provided by Repligen Customer Service)
  - Customer contact name
  - Weight and dimensions of final packaging
  - Image of final packaging
    - MUST include picture to trigger pickup of shipment

**Figure 1. OPUS® Column shipping assembly, 10 - 30 cm ID**



## OPUS® Pre-packed Chromatography Columns User Guide



Full User Guide available at  
[www.repligen.com/resources/quality](http://www.repligen.com/resources/quality)

### Contact information

For more information or questions, please contact Repligen:

**Customer Support USA**

[customerserviceUS@repligen.com](mailto:customerserviceUS@repligen.com)

+1-781-250-0111

**Repligen Corporation**

41 Seyon Street Building #1, Suite 100  
Waltham, MA 02453

**Customer Support Europe**

[customerserviceEU@repligen.com](mailto:customerserviceEU@repligen.com)

+31 76 5719 419

**Repligen Europe B.V.**

Hoeksteen 13  
4815 PR BREDA  
The Netherlands

©2021 Repligen Corporation. All rights reserved. The trademarks mentioned herein are the property of Repligen Corporation and/or its affiliate(s) or their respective owners.